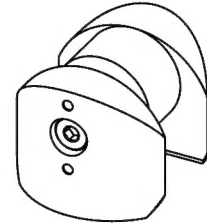
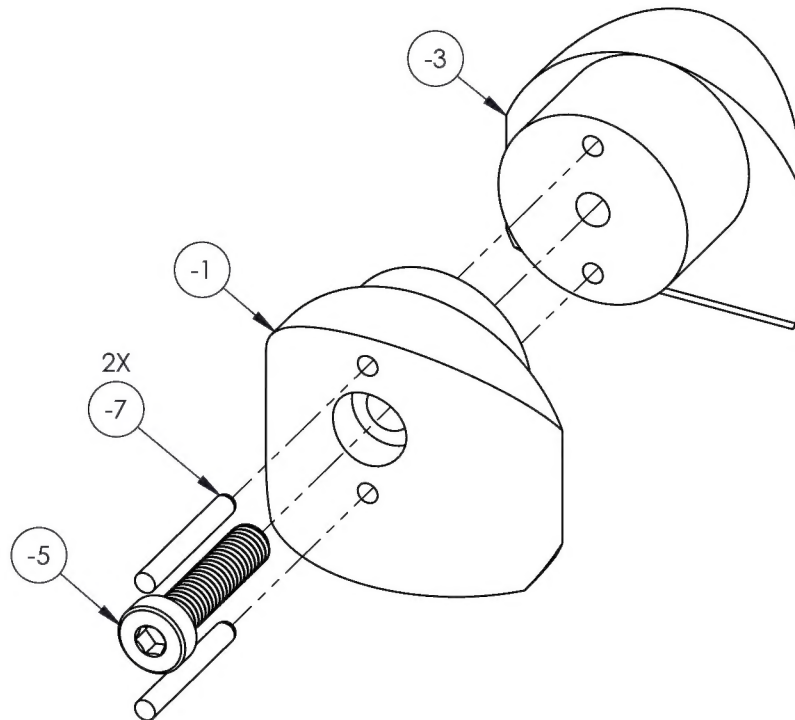


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL




UNDER REVIEW

URF 19-985 19.10.24 (VM)

NOTES:

1. REF. AGUSTA P/N:109-3130-87-107.
2. USED WITH TOOL ASSY "RBW109-3130-87-103.

 RED BARN MACHINE	
TITLE PULLER ASSY	
DWG NO. RBW109-3130-87-107	REV
MAT'L 	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 5/21/2013
SHEET 1 OF 3	

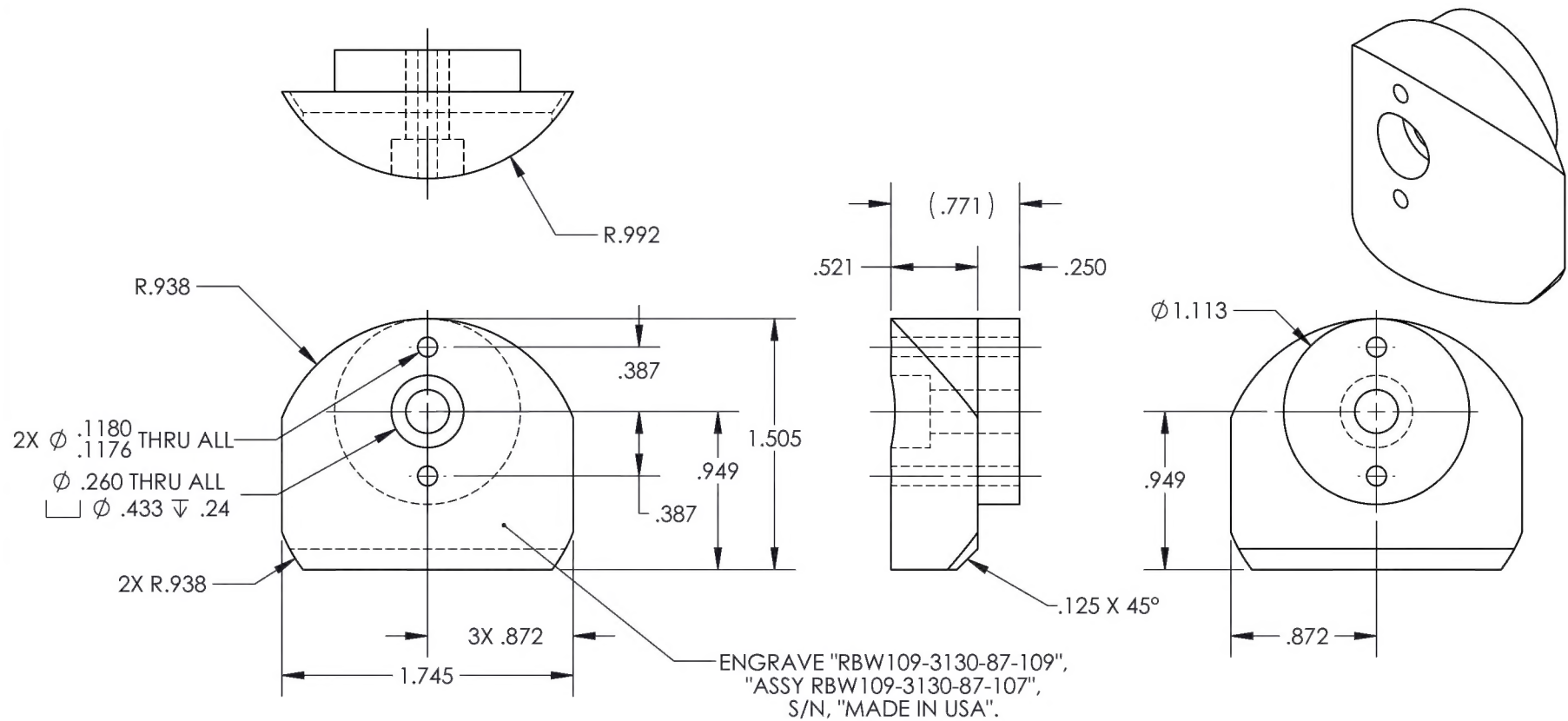
APPROVED	HEAT TREAT	FINISH	SPEC
USED ON MODEL AW119			

Not Approved for MFG

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	HALF PULLER	4140 Q&T	Ø1 X 1	2
			-3	1	HALF PULLER	4140 Q&T	Ø1 X 1-3/8	3
		B/O	-5	1	SOCKET HEAD CAP SCREW	STEEL	M6 x 1 X 25mm MCMaster-CARR #93070A149	1
		B/O	-7	2	DOWEL PIN	STEEL	3mm X 24mm MCMaster-CARR #91595A130	1

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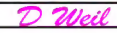
REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



UNDER REVIEW

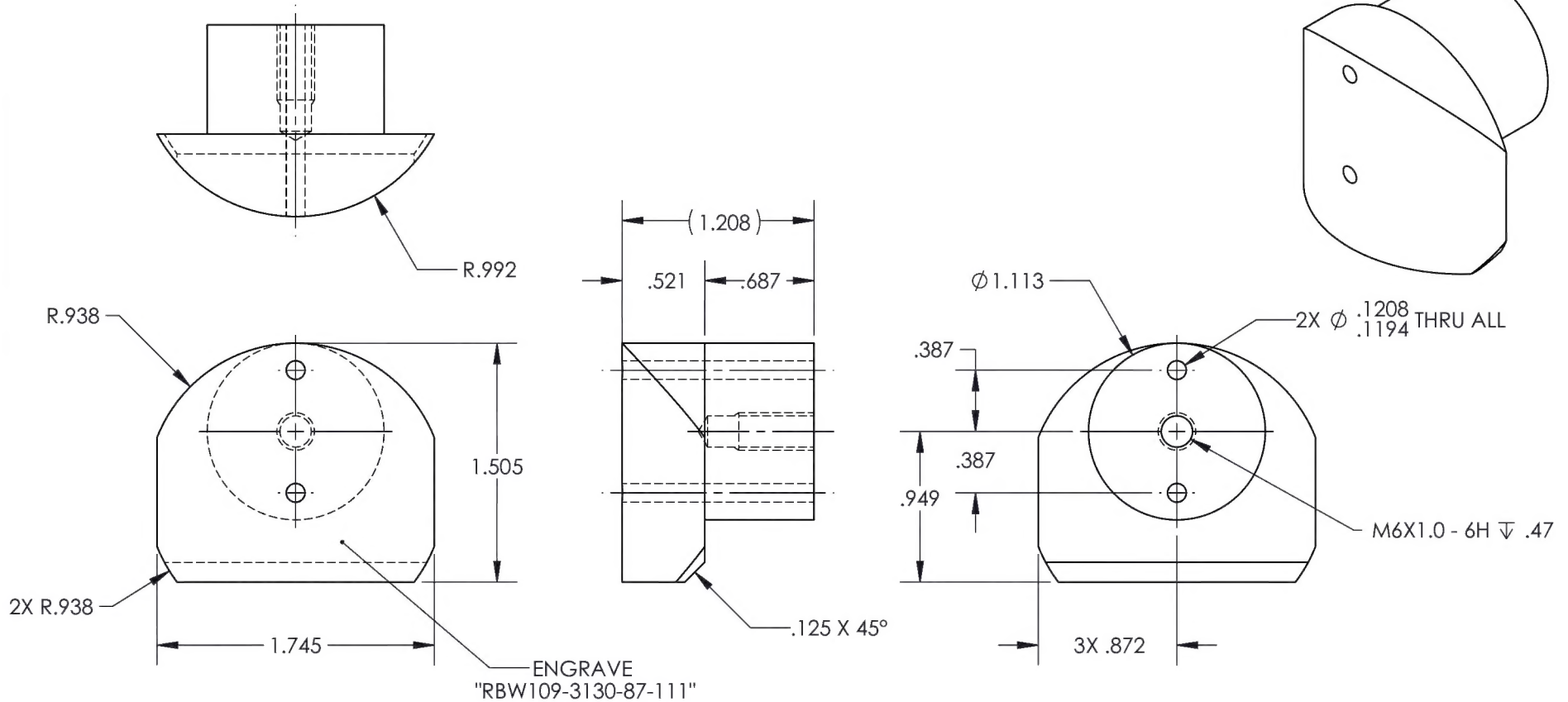
URF 19-985 19.10.24 (VM)

①
HALF PULLER

 RED BARN MACHINE	
TITLE PULLER ASSY	
DWG NO. RBW109-3130-87-107-1	REV 1
MAT'L 4140 Q&T	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED  HEAT TREAT YELLOW ZINC SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW119
SCALE 1:1	DATE 5/21/2013
SHEET 2 OF 3	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



UNDER REVIEW

③

URF 19-985 19.10.24 (VM)

HALF PULLER

RED BARN MACHINE	
PULLER ASSY	
TITLE	
DWG NO.	RBW109-3130-87-107-3
MAT'L 4140 Q&T	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH YELLOW ZINC
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW119
SCALE 1:1	DATE 5/21/2013
SHEET 3 OF 3	